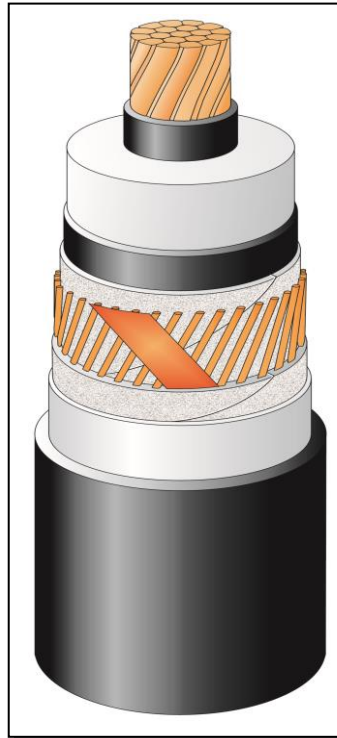


TECHNICAL SPECIFICATION

2XS(FL)2Y 1x400RM/105 40/69kV IEC 60840

CONSTRUCTION ^(x)

- Round, stranded and compacted copper conductor. Class 2.
- Extruded semi-conducting conductor screen
- Insulation XLPE – dry cured
- Extruded semi-conducting insulation screen
- Semi-conducting swelling tape
- Metallic screen:
 - copper wires screen and copper equalizing tapes
- Semi-conducting swelling tape
- Longitudinal aluminum foil
- Outer sheath – black HDPE type ST7



The picture is informative only
– not in scale

APPLICATION

- Laying in ground (wet or dry locations)
- Laying in air
- Laying in ducts

Highest permissible conductor temperature

- Continuous operation 90°C
- Overload 105°C
- Short circuit 250°C (duration max 5s)

Laying is possible without any special measures at natural cable temperatures and ambient temperature not lower than -5°C, with Tele-Fonika supervising

MARKING

TF KABLE, product name, date of manufacture, standard, meter marking

DESCRIPTION	UNIT	DETAILS
CONSTRUCTION DATA	U₀/U/U_m	40/69(72,5) kV
Conductor		
<input type="checkbox"/> material		Copper
<input type="checkbox"/> number of wires	No	60
Nominal cross sectional area	mm ²	400
Conductor diameter and tolerance	mm	23.5 ^{-0.2+0.4}
Min./Nom. thickness semi-conducting XLPE on conductor	mm	0.4 / 0.8
Nominal insulation thickness XLPE	mm	9.0
Insulation thickness: minimum at a point	mm	8.1
Diameter over insulation – nominal	mm	43.1 ^{+0.5}
Min./Nom. thickness semi-conducting XLPE on insulation	mm	0.4 / 0.8
Thickness of semi-conducting swelling tape	No x mm	1 x ~ 0.35
Metallic screen	mm ²	105
<input type="checkbox"/> Copper wires	No x mm	66 x 1.44
<input type="checkbox"/> Copper equalizing tape	No x mm x mm	2 x 10 x 0.18
Mean diameter over metallic screen	mm	47.8
Thickness of semi-conducting swelling tape	No x mm	1 x ~ 0.35
Thickness of aluminum foil	mm	0.2
Diameter over aluminum foil	mm	49.0
Nominal thickness of outer sheath / min.	mm	2.7 / 2.19
Approximate overall diameter completed cable (D _c)	mm	54.8
Weight of complete cable (approx.)	kg/km	6180
DELIVERY DATA		
Diameter of wooden drum	m	2.8
<input type="checkbox"/> type		28OP
Maximum length per drum	m	1000
Weight of heaviest reel, including cable	kg	7600

^(x) Diameters are calculated values and subject to manufacturing tolerances

ELECTRICAL DATA at 50Hz		
Maximum D.C. conductor resistance at 20°C	Ω/km	0.0470
Maximum A.C. conductor resistance at 90°C	Ω/km	0.0620
Maximum D.C. metallic screen resistance at 20°C	Ω/km	0.172
Maximum D.C. aluminum foil resistance at 20°C	Ω/km	0.815
Operating inductance		
<input type="checkbox"/> trefoil formation	mH/km	0.360
<input type="checkbox"/> flat formation (*)	mH/km	0.545
Induction reactance		
<input type="checkbox"/> trefoil formation	Ω/km	0.113
<input type="checkbox"/> flat formation (*)	Ω/km	0.171
Capacitance	μF/km	0.250 (+ 8 %)
Capacitance reactance	kΩ/km	12.91
Impedance		
<input type="checkbox"/> trefoil formation	Ω/km	0.129
<input type="checkbox"/> flat formation (*)	Ω/km	0.177
Zero sequence reactance	Ω/km	0.061
Max. electric stress at conductor screen / (at insulation)	kV/mm	5.90 / 3.45
Dielectric losses (tg δ = 0.001) – per phase	W/m	0.124
Partial discharge test – at 1.5U ₀	pC	≤ 5
Charging current – per phase	A/km	3.10
Charging power	kVA/km	124
Earth fault current – per phase	A/km	9.30
MECHANICAL DATA		
Recommended min. bending radius for laying	m	1.37
Recommended permissible bending radius at final installation	m	1.10
Maximum permissible pulling force:	kN	20
SHORT CIRCUIT CURRENTS		
Maximum permissible thermal short-circuit (IEC 60949) <i>Current for 1.0s</i>		
Phase conductor 90 → 250°C	kA	57.8
Metallic screen 80 → 350°C	kA	21.5
AMPACITY at 50Hz (**) – Bonding of the metallic screens		Single-point / Both-ends
in earth		
<input type="checkbox"/> flat formation (*)	A	747 / 657
<input type="checkbox"/> trefoil formation	A	695 / 674
in air (shaded)		
<input type="checkbox"/> flat formation	A	984 / 870
<input type="checkbox"/> trefoil formation	A	842 / 822
TESTS		
Test voltage – (2.5U ₀ ; 30min)	kV	100
Impulse voltage	kV	250
Partial discharge test	kV	60

Marking: TF-KABLE 5 2XS(FL)2Y 1x400RM/105 40/69(72,5)kV IEC 60840 2021

(*) Distance between cable axes laid in flat formation De+De mm (De – diameter of cable)

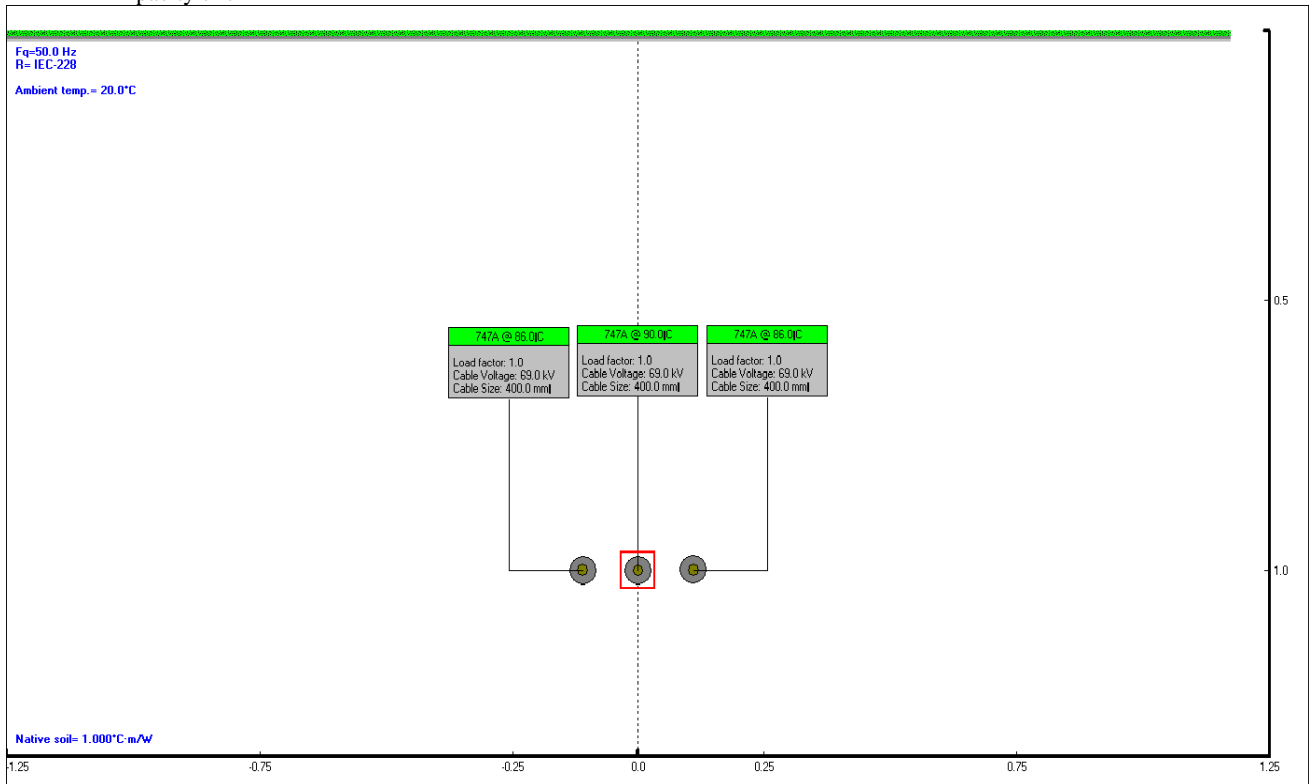
(**) Current rating guideline (Calculated with Cymcap 8.0 based on IEC Pub. 60287 and the following conditions)

- Ground temperature +20°C
- Laying depth 1.0 m
- Ground thermal resistivity 1.0 K · m/W
- Load factor LF = 1
- Air temperature +35°C

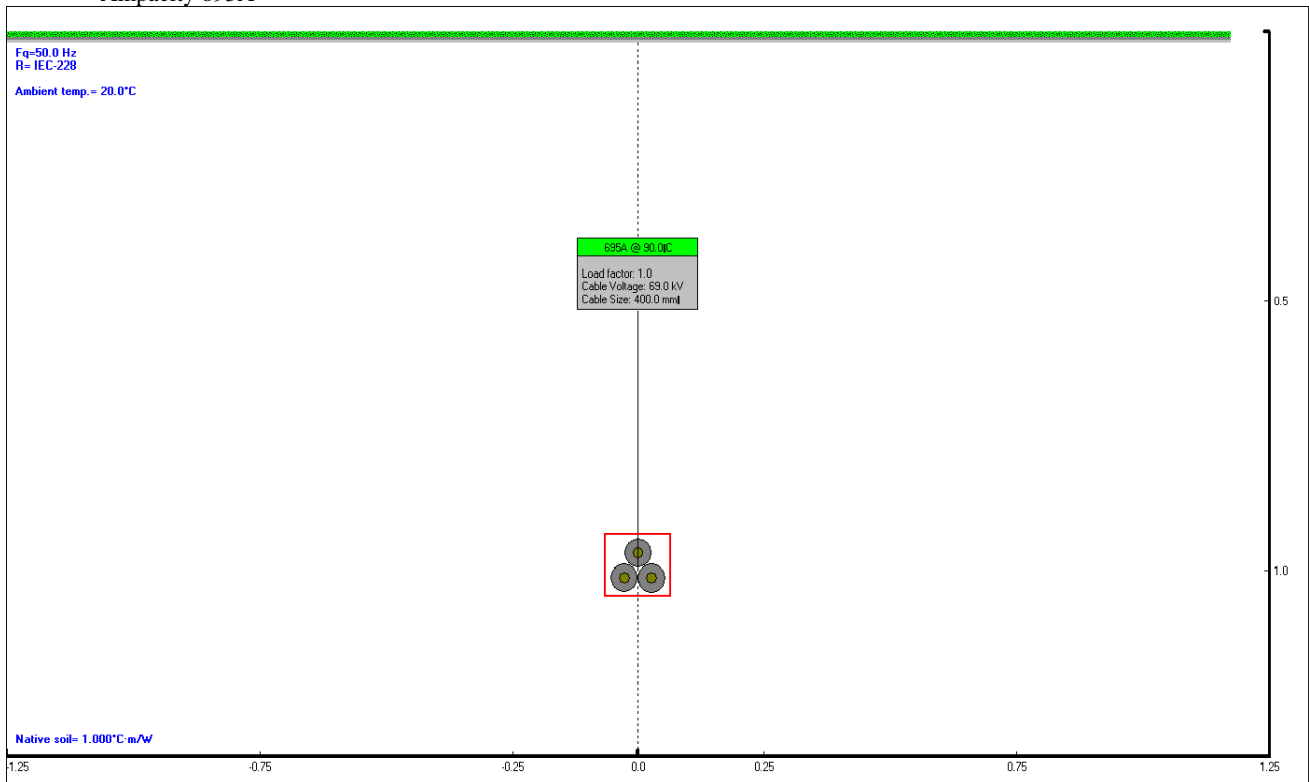
^(s) Diameters are calculated values and subject to manufacturing tolerances

Standard conditions of the work – cable in earth

Cables in earth; single-point or cross-bonded Ampacity 747A



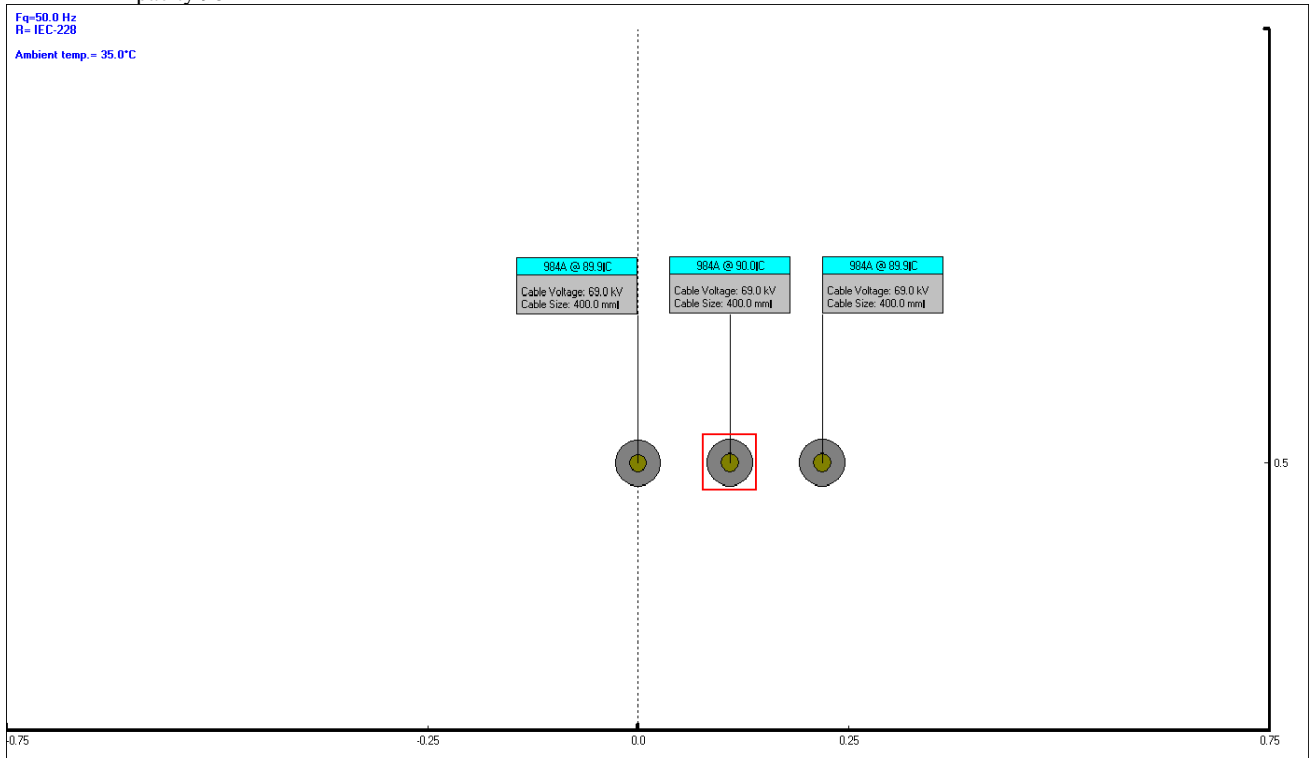
Ampacity 695A



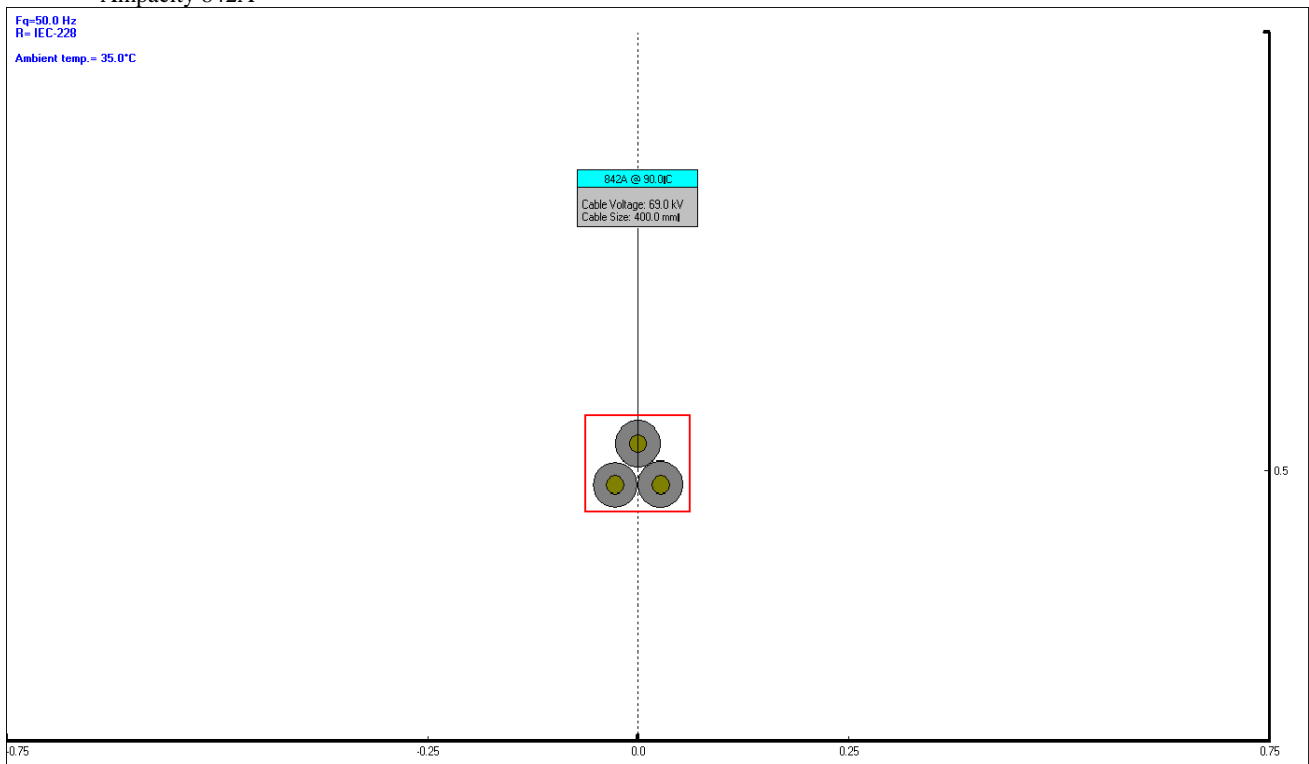
^(s) Diameters are calculated values and subject to manufacturing tolerances

Standard conditions of the work – cable in air (shaded)

Cables in air; single-point or cross-bonded
Ampacity 984A



Ampacity 842A



Date: 2021-09-06; Mp211842
Prepared by: Michał Pstrągowski

⁽⁶⁾ Diameters are calculated values and subject to manufacturing tolerances